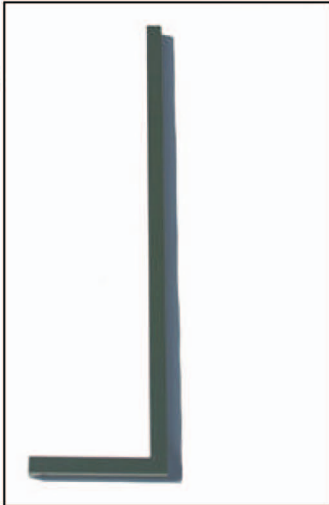


1/2 IDR

2 Half IDR
Base Uprights



3 WS33 VintageView
Wine Racks



2ea. 5/16"X3/4"
Nuts, Bolts and
Washers
(Actual Size)



2pcs. 1-1/2"X1-
1/2" Plastic End
Caps



4 Leveling Footer
Pads with 1 Nut
and 1 washer each



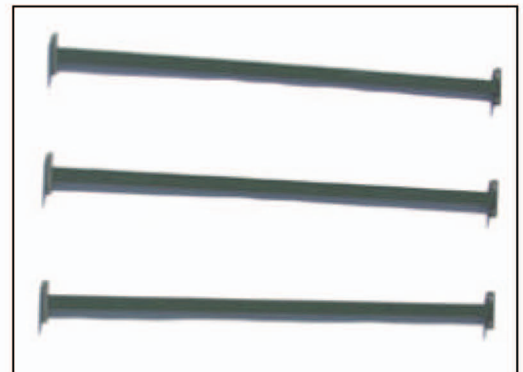
12 Self-tapping
Screws with Washers
(Actual Size)



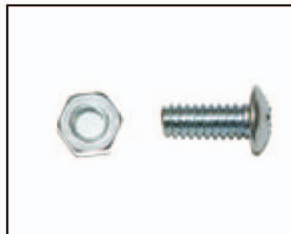
18 #10X1" Bolts
with Nuts
(Actual Size)



3 Cross Rails
(IDR-BK)



3 #10X1/2" Bolts
with Nuts
(Actual Size)



1 Side for
IDR-PR
(Presentation
Rack)
and one
cross rail for
presentation rack



3 Plastic Mounting
Hole Covers
for presentation rack



IDR assembly instructions:

Required Tools:

2 X 12mm Open End Wrench

14mm open end wrench

#2 Phillips Head Screw Driver (Drill with adjustable torque clutch recommended)

8mm nut driver (Supplied in IDR-AK)

Rack Alignment tool (Supplied in IDR-AK)

1. Assemble base uprights

1.1 Lay out all pieces of the IDR rack to ensure all required components were received.

1.2 Thread one nut onto each footer pad stem.

1.3 Place one washer onto each footer pad stem.

1.4 Thread footer pads into bottom of base upright (IDR-B).



2. Attach cross rails

2.1 Lay one base upright flat on the ground

2.2 Remove one cross-rail (IDR-BK) from all packaging and line up the elongated mounting holes on the cross-rail with the set of predrilled holes on the base (IDR-B) nearest the bottom.

- 2.3 Using 2 of the supplied self-tapping screws, attach the cross-rail to the upright. (Note: It is recommended that the screws are not fully tightened at this point to allow for slight adjustment of the cross-rails at a later point.)



- 2.4 Repeat steps 2.2 and 2.3 for the other 2 cross-rails. (Note: the uppermost set of predrilled holes on the base upright (IDR-B) is only utilized when the IDR is configured with an upper upright and 4 foot racks on top.)



- 2.5 Stand the rack upright and attach the free end of the cross-rails to the 2nd base upright.



*Repeat the above process for any upper upright (IDR-U) sections you may have purchased.

3. *Assemble upper uprights

3.1 Lift the assembled upper section and insert the tabs into the top of the IDR base unit.

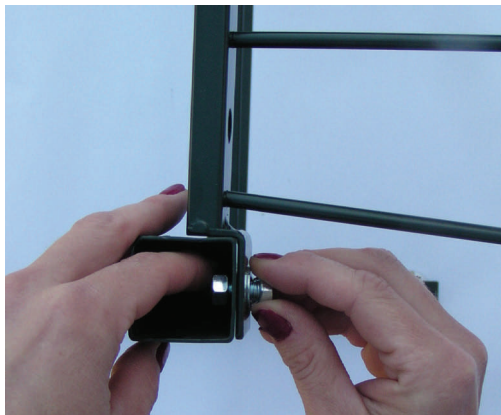
4. Attach presentation rack (IDR-PR)

4.1 Remove both sides of the presentation rack (IDR-PR) from packaging.

4.2 Place the washer over the 5/16" X 3/4" hex-head bolt.

4.3 Fasten utilizing hex-head bolts

- If no upper upright is used, attach the angle bracket of the presentation rack to the base upright by holding the nut inside the upright and inserting the bolt through the angle bracket and upright, threading it into the nut. (Note: it is advantageous to have a second person hold the racks in place while you are assembling them).



- If an upper upright is used, attach the angle bracket of the presentation rack to the base upright by inserting the bolt through the angle bracket and upright, threading it into the nut welded on the tab of the upper upright. (Note: it is advantageous to have a second person hold the racks in place while you are assembling them).



Repeat 4.2 and 4.3 for the 2nd piece, mounting it on the opposite side of the frame.



- 4.4 Fasten one of the #10 X 1/2" Phillips head bolts through the center mounting hole making sure to line up the tops of the presentation racks on both ends prior to tightening.



4.5 Fasten the other 2 #10 X 1" Phillips head bolts through the other 2 mounting holes and tighten.

5. Prepare frame for WS series racks

5.1 Remove 2 WS33 racks from outer packaging.

5.2 Check cross-rail alignment.

5.2.1 Pick up either the base or neck side of one rack and insert the alignment tool through top mounting hole.

5.2.2 Hold the rack up to either end of the cross-rails, inserting the alignment tool through the corresponding hole in the cross rail.



5.2.3 Check that the mounting holes on the rack line up with the corresponding holes in the cross-rail.

5.2.4 Adjust the cross rails up or down to properly align.

Repeat steps 5.2.2 through 5.2.4 for the opposite end of the cross rails.

5.3 Fully tighten cross-rail screws. (Note: DO NOT OVER TIGHTEN, AS YOU MAY STRIP THE THREADS).

6. Attach WS series racks to the frame

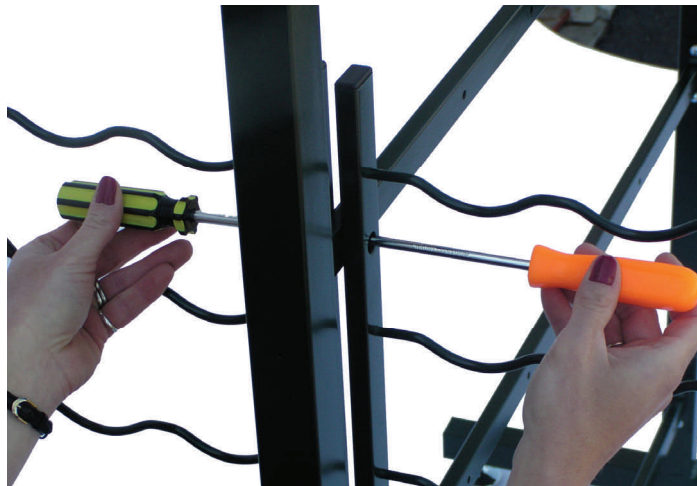
6.1 Pick up either 2 neck or 2 base strips.

6.2 Insert the alignment tool through the top mounting hole of one strip.

6.3 Move the rack into place at either the far left or far right, inserting the alignment tool through the corresponding cross-rail.

6.4 Move the other strip into place on the opposite side of the frame using the alignment tool as a guide.

6.5 Fasten the racks into place using 3 #10 X 1" Phillips head bolts and nuts and tighten firmly.



Repeat steps 6.1 through 6.5 alternating between neck and base strips.



7. Make final adjustments

- 7.1 Move the IDR into place and adjust the footer pads to level the rack by turning the shaft either clockwise or counter-clockwise.
- 7.2 Lock the footer pads in place by tightening the nut up against the base upright.
- 7.3 Insert square plastic caps into top of uprights for a finished look.
- 7.4 Place all round plastic caps in mounting holes on racks.
- 7.5 ***Load the rack and enjoy the VintageView®!!!!***